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B.Tech.(ME) (E-I 2011 Onwards) (Sem.-6) TOOL DESIGN

> Subject Code: DE/ME-3.3 M.Code: 71265

Time: 3 Hrs. Max. Marks: 60

INSTRUCTION TO CANDIDATES:

- SECTION-A is COMPULSORY consisting of TEN questions carrying TWO marks each.
- SECTION-B contains FIVE questions carrying FIVE marks each and students have to attempt any FOUR questions.
- SECTION-C contains THREE questions carrying TEN marks each and students have to attempt any TWO questions.

SECTION-A

Answer briefly :

- Define Process Engineering.
- b. State principle of degree of freedom,
- Name the different type of drilling jigs.
- d. Write the function of strippers.
- e. What is the use of universal chucking equipment?
- f. What do you understand by Break even point?
- g. Write the limitations of limit gauging.
- Write the factors affecting surface finish.
- i. What are indexing devices?
- Write types of lathe fixtures.

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SECTION-B

- Discuss the steps of process planning.
- 3. Differentiate between compound and combination dies for press tool operations.
- Write the characteristics of Turret Lathe.
- Classify the different types of gauges and write the application of each.
- Explain the method and application of honing.

SECTION-C

- Draw and discuss the standard parts used for jig design.
- Write the classification of tool layout for automatics. Explain the tool layout procedure in detail.
- 9. How to estimate the cost of tool? Discuss the economics of tooling.

NOTE: Disclosure of Identity by writing Mobile No. or Making of passing request on any page of Answer Sheet will lead to UMC against the Student.

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