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B.Tech IV Year II Semester (R13) Advanced Supplementary Examinations July 2018

INDUSTRIAL ENGINEERING

(Mechanical Engineering)

Time: 3 hours Max. Marks: 70

PART - A

(Compulsory Question)

- 1 Answer the following: (10 X 02 = 20 Marks)
 - (a) What is the contribution of FW Taylor?
 - (b) List the functions of management.
 - (c) Define plant layout.
 - (d) List the various factors considered in design of plant layout.
 - (e) Write a note on work study.
 - (f) What is meant by work sampling?
 - (g) What is EOQ model?
 - (h) Discuss on probabilistic models.
 - (i) What is SQC?
 - Explain acceptance sampling.

PART - B

(Answer all five units, 5 X 10 = 50 Marks)

UNIT - I

2 Explain the characteristics of scientific management. Discuss any two schools of management.

OR

3 Explain different types of private sector organization with respect to their formation.

UNIT - II

4 Discuss the factors influencing plant location.

OR

5 Explain the selection criteria of material handling equipment.

(UNIT – III)

6 What is work study? Discuss objectives and advantages of work study.

OR

7 What are objectives of time study? Discuss the advantages of time study.

UNIT - IV

8 Derive the relation for EOQ.

OR

9 Discuss the techniques of inventory control.

UNIT - V

- 10 Explain the following attributes charts:
 - (a) Attribute charts for defective items (P-chart).
 - (b) Attribute chart for number of defects per unit (C-chart)

OR

11 Discuss the methodology of double sampling plan.

