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B.Tech.(Automation & Robotics) (2012 & Onwards) (Sem.–6) COMPUTER INTEGRATED DESIGN AND MANUFACTURING Subject Code : BTAR-604 M.Code : 71067

Time: 3 Hrs.

Max. Marks : 60

INSTRUCTION TO CANDIDATES :

- 1. SECTION-A is COMPULSORY consisting of TEN questions carrying TWO marks each.
- 2. SECTION-B contains FIVE questions carrying FIVE marks each and students have to attempt any FOUR questions.
- 3. SECTION-C contains THREE questions carrying TEN marks each and students have to attempt any TWO questions.

SECTION-A

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1. Answer briefly :

- a) How is CAD related to CAM?
- b) List the functions of a graphics package.
- c) Differentiate between wireframe model and solid model.
- d) Write the matrix for rotation of a point in 3D about y-axis, with an angle α .
- e) List the basic components of NC machine tool.
- f) What is tool radius compensation? What are the codes used for radius compensation in CNC milling machine?
- g) What is flexible tooling?
- h) Differentiate between FMS and CIMS.
- i) List the important functions of a storage system.
- j) What is a feeder? Sketch any one feeder used in an industry.



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SECTION-B

- 2. Discuss the construction and working of CRT type of display devices.
- 3. What are the key requirements of a solid model? Discuss the CSG type of solid representation scheme.
- 4. What is a DNC machine? Discuss the different types of DNC systems.
- 5. Discuss the following codes used in manual part programming on a CNC lathe machine :
 - a) G71/G70
 - b) G74
 - c) G92
 - d) G76
- 6. Discuss the different components of AS/RS system.

SECTION-C

- 7. What is AGVS? Discuss the different components of an AGVS.
- 8. What is a parametric curve? What are its advantages? Derive the parametric equation of the following entities :
 - a) A line with starting point as P1 and end point as P2.
 - b) Circle with centre as (0, 0) and radius as 'r'.
 - c) Ellipse with centre as (0, 0), major axis as 'a' and minor axis as 'b'
- 9. a) What is CAPP? Can a CAPP system be attached to group technology concept? Discuss.
 - b) Define manufacturing. Discuss the different types of manufacturing systems.

NOTE : Disclosure of identity by writing mobile number or making passing request on any page of Answer sheet will lead to UMC against the Student.

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