

# GUJARAT TECHNOLOGICAL UNIVERSITY

BE - SEMESTER- V (New) EXAMINATION – WINTER 2019

**Subject Code: 2150404**

**Date: 21/11/2019**

**Subject Name: Principles of Process Engineering-II**

**Time: 10:30 AM TO 01:00 PM**

**Total Marks: 70**

**Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

- Q.1**
- (a) Discuss local and overall mass transfer coefficients. **03**
  - (b) Differentiate between packed tower v/s tray tower. **04**
  - (c) Oxygen (A) is diffusing through carbon monoxide (B) under steady state condition with the carbon monoxide non diffusing. The total pressure is  $1 \times 10^5$  N/m<sup>2</sup>, and the temperature 0 °C. The partial pressure of oxygen at two planes 2 mm apart is, respectively 13000 and 6500 N/m<sup>2</sup>. The diffusivity for the mixture is  $1.87 \times 10^{-5}$  m<sup>2</sup>/s. Calculate the rate of diffusion of oxygen in kmol/s through each square meter of the two planes. **07**

- Q.2**
- (a) Define: (i) Tie-line (ii) Operating line (iii) Raffinate **03**
  - (b) What are different types of packing. **04**
  - (c) Derive Fick's law of diffusion and explain  $N_A$  and  $J_A$ . Also prove that for unidirectional binary diffusion  $J_A = -J_B$ . **07**

**OR**

- (c) Differentiate between direct and indirect mass transfer operations with examples. **07**

- Q.3**
- (a) Discuss construction and working of sparged vessel. **03**
  - (b) Explain the following terms with respect to tray towers: **04**
    - (i) Flooding (ii) Theoretical tray (iii) Coning (iv) Tray spacing
  - (c) Explain counter current multiple contact, Shanks system for leaching with neat figure. **07**

**OR**

- Q.3**
- (a) Explain steps to determine minimum liquid to gas ratio for absorbers. **03**
  - (b) Explain criteria of solvent selection for extraction. **04**
  - (c) A packed tower is designed to recover 98% CO<sub>2</sub> from a gas mixture containing 10% CO<sub>2</sub> and 90% air using water. A relation  $y = 14x$  can be used for equilibrium conditions where,  $y = \text{kg CO}_2 / \text{kg dry air}$  and  $x = \text{kg CO}_2 / \text{kg water}$ . The water to gas rate is kept 30% more than the minimum value. Calculate the height of the tower if (HTU)<sub>OG</sub> is 1 meter. **07**

- Q.4**
- (a) Explain preparation of solids for leaching. **03**
  - (b) Write short note on Bollman extractor. **04**
  - (c) Discuss in detail about Film theory for mass transfer coefficient. **07**

**OR**

- Q.4**
- (a) Explain the following terms with respect to tray towers: **03**
    - (i) weeping (ii) dumping (iii) tray spacing
  - (b) Write short note on gas absorption with chemical reaction. **04**

(c) Derive equation for material balance for single stage countercurrent leaching. **07**

- Q.5** (a) Explain fick's law of diffusion. **03**  
(b) Explain criteria of solvent selection for gas absorption. **04**  
(c) Write short note on Rotocell extractor with neat sketch. **07**

**OR**

- Q.5** (a) Enlist industrial applications of gas absorption and leaching. **03**  
(b) Explain different components of tray tower. **04**  
(c) Explain with a neat sketch the material balance for multi-stage liquid-liquid extraction. **07**

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