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## **GUJARAT TECHNOLOGICAL UNIVERSITY** BE - SEMESTER- VI (New) EXAMINATION - WINTER 2019

Subject Code: 2162603

Date: 09/12/2019

## Subject Name: Rubber Equipment Design-I

Time: 02:30 PM TO 05:00 PM

**Total Marks: 70** 

Instructions:

- 1. Attempt all questions.
- 2. Make suitable assumptions wherever necessary.
- 3. Figures to the right indicate full marks.

| Q.1 | (a)<br>(b)   | Write the function of Break Shoe, Oil Tank & Roll end gear in Mixing Mill.<br>Justify the statement "Roll speed tends to decrease with increase in roll<br>diameter." | 03<br>04 |
|-----|--------------|---|----------|
|     | (c)          | Write a short note on 'Cross mixing devices'.   | 07       |
| Q.2 | (a)          | Write about the Autofrettage construction for Autoclave.  | 03       |
|     | ( <b>b</b> ) | Give a brief note on 'Delta-ring closures' used in Autoclave.   | 04       |
|     | (c)          | Explain the Uhde-Bredtschneider closure and Double-cone seal ring closure with appropriate diagram.   | 07       |
|     |              | OR  |          |
|     | (c)          | Discuss about operating, normal & transient conditions affecting during operation of High Pressure Vessels.   | 07       |
| Q.3 | (a)<br>(b)   | What is the purpose of installing roll-preloading device? How does it work?<br>Write about roll-heating/cooling devices for calender.                                 | 03<br>04 |
|     | ( <b>c</b> ) | Discuss the compounding & processing related problems occurred during calendaring operation with their causes & remedies.   | 07       |
|     |              | OR  |          |
| Q.3 | <b>(a)</b>   | Which properties are required for compound used for Calendering process?  | 03       |
|     | <b>(b)</b>   | Describe the construction and working of roll cross-axis device.  | 04       |
|     | (c)          | Explain in detail about different types of roll configurations for calender.  | 07       |
| Q.4 | (a)          | What are the probable causes and possible solutions when stock temperature rises too quickly in internal mixer?   | 03       |
|     | <b>(b</b> )  | Write the advantages and disadvantages of internal mixer.   | 04       |
|     | (c)          | Explain about the function of wing. Write the effect of trailing and leading angle of wing in Internal Mixer.   | 07       |
|     |              | OR  |          |
| Q.4 | <b>(a)</b>   | Write the advantages of Tampered water system in Internal Mixer.  | 03       |
|     | <b>(b)</b>   | Describe in detail about ZZ <sub>2</sub> geometry for internal mixer.   | 04       |
|     | (c)          | Discuss the different types of discharge doors for Internal Mixer with their advantages & disadvantages.  | 07       |
| Q.5 | (a)          | Find the length of stroke required for an accumulator having a displacement of 110 liters. The diameter of plunger is 350mm.  | 03       |
|     | <b>(b)</b>   | Which law is responsible for the working mechanism of hydraulic press?  | 04       |
|     |              | Describe in brief about the same.   |          |
|     | (c)          | Discuss in detail about the construction & working of Press classified according to source of power.  | 07       |
|     |              | OR  |          |
| Q.5 | (a)          | Give the detailed description for the mechanical press having following designation:  | 03       |
|     |              | S V A $2-1000+600-1800 \times 1600$   | A 4      |
|     | (b)<br>(c)   | Which points should be taken into consideration while selecting a Press?<br>Explain in detail about any four ram driving mechanism with diagram.                      | 04<br>07 |
|     |              |   |          |