

GUJARAT TECHNOLOGICAL UNIVERSITY**BE - SEMESTER– VII (New) EXAMINATION – WINTER 2019****Subject Code: 2172102****Date: 23/11/2019****Subject Name: Non Destructive Testing****Time: 10:30 AM TO 01:00 PM****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

		MARKS
Q.1	(a) Give the names of all Destructive & Non-destructive testing commonly carried out.	03
	(b) Highlight the use of Borescope in visual testing.	04
	(c) Discuss principle of Ultrasonic testing.	07
Q.2	(a) Differentiate Destructive Testing and Non Destructive Testing	03
	(b) Explain principle of visual testing and its limitations.	04
	(c) State principle of liquid penetrant testing (LPT) and with neat sketch explain different steps of LPT.	07
	OR	
	(c) Draw neat sketch of Normal, TR and Angle probes and standard test block used for ultrasonic testing.	07
Q.3	(a) Briefly give application and limitations of Visual Testing.	03
	(b) What are different types of sound waves? Explain.	04
	(c) Explain principle of leak testing and discuss Helium leak detection techniques with neat sketch.	07
	OR	
Q.3	(a) Define contact angle, capillary action and dwelling time in LPT.	03
	(b) Write note on piezoelectricity	04
	(c) With neat sketch explain different types of ultrasonic probes.	07
Q.4	(a) Explain principle of radiography	03
	(b) With example explain UT calibration steps on V1 or V2 block	04
	(c) Explain UT A-scan, B-scan and C-scan.	07
	OR	
Q.4	(a) Write note on radiographic film.	03
	(b) What is the use of penetrometer in RT.	04
	(c) List out and explain briefly different MPT equipment.	07
Q.5	(a) Briefly explain thermal methods for NDT.	03
	(b) Write note on eddy current testing.	04
	(c) List UT methods and explain pulse echo method with neat sketch.	07
	OR	
Q.5	(a) Explain X Ray film processing.	03
	(b) Give salient features of Acoustic Emission Technique.	04
	(c) Explain near zone, far zone and transition zone in UT.	07
