

GUJARAT TECHNOLOGICAL UNIVERSITY**BE - SEMESTER-IV(NEW) – EXAMINATION – SUMMER 2019****Subject Code:2144101****Date:17/05/2019****Subject Name: Industrial Automation****Time:02:30 PM TO 05:00 PM****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

MARKS

- Q.1**
- (a) Differentiate between mechanization and automation. **03**
 - (b) Write down goals of automation. **04**
 - (c) Explain the hydraulic cylinder construction. **07**
- Q.2**
- (a) List out the various types of fluid used in hydraulics **03**
 - (b) Explain Servo valves and simple servo systems. **04**
 - (c) Explain the pneumatic cylinder construction **07**
- OR**
- Q.3**
- (c) Explain three important capabilities of robots. **07**
 - (a) Discuss the material handling application of robots. **03**
 - (b) Differentiate between inline and rotary transfer of work parts. **04**
 - (c) Explain the construction and working of a vibratory bowl feeder with the help of a sketch. **07**
- OR**
- Q.3**
- (a) Distinguish between a transducer and a sensor. **03**
 - (b) Explain advantages and disadvantages of PLC. **04**
 - (c) Describe the construction and working principle of a microprocessor with the help of a schematic diagram. **07**
- Q.4**
- (a) What is a robotic joint? Distinguish between prismatic and revolute joints. **03**
 - (b) Classify the various feeders. **04**
 - (c) Explain any one type of transfer systems used in assembly lines. **07**
- OR**
- Q.4**
- (a) Identify some typical applications of robots in the industry. **03**
 - (b) Write down laws of Robotics. **04**
 - (c) Write an essay on the robots used in spray painting applications. **07**
- Q.5**
- (a) Write short note on manufacturing application :TIG Welding **03**
 - (b) Differentiate between motion and control diagram. **04**
 - (c) What are the causes of robotic accidents? How can accidents be prevented? **07**
- OR**
- Q.5**
- (a) Short note on 'open loop control system'. **03**
 - (b) What are reasons for using robots? **04**
 - (c) What are the methods of circuit design? **07**
