

GUJARAT TECHNOLOGICAL UNIVERSITY**BE - SEMESTER-VII (NEW) EXAMINATION – WINTER 2018****Subject Code: 2172102****Date: 15/11/2018****Subject Name: Non Destructive Testing****Time: 10:30 AM TO 01:00 PM****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.

- Q.1** (a) Compare Non Destructive testing with Destructive testing. **03**
(b) Explain principle of visual testing and list visual aids. **04**
(c) State principle of liquid penetrant testing (LPT) and with neat sketch explain different steps of LPT. **07**

- Q.2** (a) Briefly give application and limitations of Visual Testing. **03**
(b) Define leak and classify it briefly explaining it. **04**
(c) Explain principle of leak testing and discuss Helium leak detection techniques with neat sketch. **07**

OR

- (c) With neat sketch of V1 and V2 IIW standard block for Ultrasonic Testing explain its need. **07**
- Q.3** (a) In brief give applications and limitations of LPT. **03**
(b) With example explain UT calibration steps on V1 or V2 block. **04**
(c) Explain magnetic particle testing (MPT) principle and give applications and limitations. **07**

OR

- Q.3** (a) What is contact angle, capillary action and dwelling time in LPT. **03**
(b) Briefly explain different MPT equipment. **04**
(c) Explain different methods of magnetization for MPT. **07**

- Q.4** (a) Explain principle of Ultrasonic testing. **03**
(b) What are different types of sound waves? Explain. **04**
(c) With neat sketch explain different types of ultrasonic probes. **07**

OR

- Q.4** (a) Explain principle of radiography. **03**
(b) What is the use of penetrometer in RT. **04**
(c) Explain near zone, far zone and transition zone in UT. **07**

- Q.5** (a) Define geometric unsharpness (U_g) and write note on radiographic film. **03**
(b) Draw neat sketch of X-ray generation in RT. **04**
(c) Explain UT A-scan, B-scan and C-scan. **07**

OR

- Q.5** (a) Briefly explain thermal methods for NDT. **03**
(b) Write note on eddy current testing. **04**
(c) List UT methods and explain pulse echo method with neat sketch. **07**
