## GUJARAT TECHNOLOGICAL UNIVERSITY <br> BE - SEMESTER-III (OLD) EXAMINATION - WINTER 2018

Subject Code:130504
Date:01/12/2018

## Subject Name:Process Calculation <br> Time:10:30 AM TO 01:30 PM <br> Instructions: <br> 1. Attempt all questions. <br> 2. Make suitable assumptions wherever necessary. <br> 3. Figures to the right indicate full marks.

Total Marks: 70
Q. 1 (a) Define and explain the terms:-Normality, Molality, Molarity
(b) In a double effect evaporator plant, the second effect is maintained under vacuum of

345 torr. Find the absolute pressure in $\mathrm{kgf} / \mathrm{cm}^{2}, \mathrm{kPa}$, atm, $\mathrm{N} / \mathrm{m}^{2}$, bar, psi and mm Hg .
Q. 2 (a) Classify the material balance. 07
(b) An aqueous solution of sodium chloride is prepared by dissolving 25 kg of sodium chloride in 100 kg of water. Determine (a) weight $\%$ and (b) mole $\%$ composition of solution.

## OR

(b) Explain the material balance of extractor.
Q. 3 (a) Define and explain the terms:- Raoult's Law, Dalton's Law
(b) Explain the material balance of crystallizer.
Q. 3 (a) Explain: (i) Watson equation and (ii) Riedel equation.
(b) With a neat sketch show the material balance for the following unit operation: (i) ..... 07
distillation (ii) evaporation.
Q. 4 (a) Explain standard heat of reaction and standard heat of combustion. 07
(b) Discuss the importance of recycling, bypassing and purge operation. ..... 07
Q. 4 (a) Explain importance of process flow sheet in Chemical Engineering Industry with a ..... 07 typical example.
(b) A weight of 1.10 kg of carbon dioxide occupies a volume of 33 liter at 300 K . Using ..... 07 the Van der Waals equations of state, calculate the pressure. Data: For $\mathrm{CO}_{2}$, take $\mathrm{a}=$ $3.60\left[\left(\mathrm{~m}^{3}\right)^{2} \cdot \mathrm{kPa}\right] /(\mathrm{kmol})^{2}$ and $\mathrm{b}=4.3 \times 10^{-2} \mathrm{~m}^{3} / \mathrm{kmol}$.
Q. 5 (a) Write a short note on Orsat analysis. ..... 07
(b) Why excess air is provided for combustion process? ..... 07
OR
Q. 5 (a) Discuss Proximate and Ultimate analysis of coal. ..... 07
(b) A gas mixture has the following composition by volume: Ethylene: $35.6 \%$, Benzene: ..... 07 $24.5 \%$, Oxygen: $1.3 \%$, Methane: $15.5 \%$, Ethane $20.0 \%$, Nitrogen: $3.1 \%$. Find: (a) the average molar mass of the gas mixture, (b) the composition by mass and (c) the density of gas mixture in $\mathrm{kg} / \mathrm{m} 3$ at NTP.

