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## **GUJARAT TECHNOLOGICAL UNIVERSITY**

BE - SEMESTER-III (OLD) EXAMINATION - WINTER 2018

Subject Code:130504 Date:01/12/2018

**Subject Name:Process Calculation** 

Time:10:30 AM TO 01:30 PM Total Marks: 70

## **Instructions:**

- 1. Attempt all questions.
- 2. Make suitable assumptions wherever necessary.
- 3. Figures to the right indicate full marks.

density of gas mixture in kg/m3 at NTP.

0.1 (a) Define and explain the terms:-Normality, Molality, Molarity. 07 (b) In a double effect evaporator plant, the second effect is maintained under vacuum of **07** 345 torr. Find the absolute pressure in kgf/cm<sup>2</sup>, kPa, atm, N/m<sup>2</sup>, bar, psi and mm Hg. Classify the material balance. **07 Q.2** (b) An aqueous solution of sodium chloride is prepared by dissolving 25 kg of sodium 07 chloride in 100 kg of water. Determine (a) weight % and (b) mole % composition of solution. OR **(b)** Explain the material balance of extractor. 07 **Q.3** (a) Define and explain the terms:- Raoult's Law, Dalton's Law 07 **(b)** Explain the material balance of crystallizer. 07 Explain: (i) Watson equation and (ii) Riedel equation. 0.3 07 With a neat sketch show the material balance for the following unit operation: (i) **07** distillation (ii) evaporation. **Q.4** Explain standard heat of reaction and standard heat of combustion. 07 **(b)** Discuss the importance of recycling, bypassing and purge operation. 07 Explain importance of process flow sheet in Chemical Engineering Industry with a 0.4 07 typical example. A weight of 1.10 kg of carbon dioxide occupies a volume of 33 liter at 300 K. Using 07 the Van der Waals equations of state, calculate the pressure. Data: For CO<sub>2</sub>, take a =  $3.60 [(m^3)^2 .kPa]/(kmol)^2$  and  $b = 4.3 \times 10^{-2} m^3/kmol$ . Write a short note on Orsat analysis. **Q.5** 07 **(b)** Why excess air is provided for combustion process? 07 Discuss Proximate and Ultimate analysis of coal. **07 Q.5** A gas mixture has the following composition by volume: Ethylene: 35.6%, Benzene: 07 24.5%, Oxygen: 1.3%, Methane: 15.5%, Ethane 20.0%, Nitrogen: 3.1%. Find: (a) the average molar mass of the gas mixture, (b) the composition by mass and (c) the

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