

Course: B. Tech in - Chemical
 Subject Name: Chemical Process Calculation
 Max Marks: 20
 Date:-
 Duration:- 1 Hr.

Instructions to the Students:

1. All questions are compulsory.
2. Question one are compulsory.
3. Solve any two from question 2 and solve any one from question 3.
4. Assume suitable data wherever required.

Q.1

(Level/CO) Marks

1. N.T.P. corresponds to..... a) 1 atm absolute pressure & 0°C b) 760 mm Hg gauge pressure & 0°C c) 760 torr & 15°C d) 101.325 KPa gauge pressure & 0°C.

4

2. A limiting reactant is the one, which decides the _____ in the chemical reaction
 a) equilibrium constant b) conversion c) rate constant d) none of these

2

3. Recycling in a chemical process facilitates a) increased yield b) enrichment of product c) heat conservation d) all (a), (b) & (c)

3

4. Giga stands for..... a) 10^6 b) 10^{12} c) 10^9 d) 10^3

3

5. One Newton is equal to _____ dynes a) 10^7 b) 10^5 c) 10^4 d) 10^6

4

6. Number of gm moles of solute dissolved in 1 kg of solvent is called its
 a) normality b) molarity c) molality d) formality

4

Q.2

X 2

Solve Any Two of the following.

(A) In double effect Evaporator plant second effect is maintained under vacuum of 475 Torr (mmHg). Find the absolute pressure in Kpa, bar and psi.

4

(B) An aqueous solution of acetic acid of 35% concentrated by weight has density 1.04 Kg/L at 298° K. Calculate Molality, Normality and Mortality.

2

(C) A feed to a continuous fractionating column analyses by wt 28% Benzene and 72 % toluene. Analysis of distillate shows 52% Benzene and 05 % toluene was found in bottom product. Calculate amount of distillate and bottom product per 1000 Kg of feed per hour. Also calculate % recovery of benzene.

2

Q.3

Solve Any One of the following.

(A) With neat sketch describe Recycle, Bypass and Purge Operation.

3

(B) Pure CO_2 may be prepared by treating limestone with aq. Sulphuric acid limestone containing CaCO_3 & MgCO_3 remainder being inert insoluble material. Acid used contained 12% H_2SO_4 by weight. Residue from process had following composition CaSO_4 8.56%, MgSO_4 5.23%, H_2SO_4 – 1.05%, Inerts – 0.53%, CO_2 0.12% & water 84.5%. During process mass was warmed & CO_2 and water vapour are removed calculate analysis of limestone.

2

*** End ***