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# B.Tech.(Textile Engg.) (2011 Onwards) (Sem.-8) NON-CONVENTIONAL YARN MANUFACTURE

Subject Code: BTTE-807 M.Code: 72376

Time: 3 Hrs. Max. Marks: 60

# **INSTRUCTIONS TO CANDIDATES:**

- 1. SECTION-A is COMPULSORY consisting of TEN questions carrying TWO marks each.
- 2. SECTION-B contains FIVE questions carrying FIVE marks each and students have to attempt any FOUR questions.
- 3. SECTION-C contains THREE questions carrying TEN marks each and students have to attempt any TWO questions.

### **SECTION-A**

## 1. Answer briefly:

- a) State the technologically possible production speeds of ring and rotor spinning systems considering the latest generation machine.
- b) Give an advantage and one disadvantage of electrostatic spinning system.
- c) State the technological problems in raising the rotor speed as compared to the speed achieved in the present generation machine.
- d) State the normal speed of opening roller and spinning drum in friction spinning system.
- e) What according to you is the basic problerp of finer count spinning in rotor spinning system?
- f) State the problems associated with ring spinning which led to the search of alternative spinning system.
- g) In producing a 14<sup>s</sup>N<sub>e</sub> friction spun yarn from 100% cotton sliver of linear density 3.42 g/m, calculate the speeds of the drafting units when you keep the delivery rate 130 m/min.
- h) Give the possible application field of rotor and friction spun yarns.
- i) State the role of peripheral twist extent in deciding the spinning stability and yarn properties.
- i) Why Siro yarn result more uniform and stronger yarn as compared to ring yarn?

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### **SECTION-B**

- 2. Discuss the twist insertion technique in rotor spinning system with necessary sketch.
- 3. With the help of suitable sketch, describe the working of a vortex spinning system. Mention the application of such yarn.
- 4. How the rotor dimension, navel and the opening roller speed influence properties of the spun yarn?
- 5. Give a detail assessment of the following parameters in deciding the properties of friction spun yarn:
  - a) Yarn delivery rate.
  - b) Drum speed
  - c) Friction ratio.
- 6. Write a short note on Siro spun yarn production giving detail of the factors that may affect the properties of the yarn.

# **SECTION-C**

- 7. Give a detail assessment of the fibre quality requirements for ring, rotor, air jet and friction spinning. Also arrange the quality requirements in order of their importance. Give a brief review on the influence of these parameters.
- 8. Indicating the structural differences, give an Assessment of the structure property relationship of rotor, air jet and ring spun yarns.
- 9. Write short notes on (any two):
  - a) Problems associated with rotor spinning of manmade fibres.
  - b) Problems of air jet spun yarn and remedial measures.
  - c) Core yarn production, the influence of the associated parameters and application field of core spun yarn.

NOTE: Disclosure of Identity by writing Mobile No. or Making of passing request on any page of Answer Sheet will lead to UMC against the Student.

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