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M.Tech I Semester Regular & Supplementary Examinations January/February 2019

DESIGN OF HYDRULIC & PNEUMATIC SYSTEMS

(Common to MD & CAD/CAM)

(For students admitted in 2017 & 2018 only)

Time: 3 hours Max. Marks: 60

Answer all the questions

- 1 (a) What is a semi-rotary actuator? Explain any one with neat sketch.
 - (b) Explain open loop and closed loop circuit.

OR

- 2 Explain detail about selection, specification and characteristics of hydraulic pump.
- 3 (a) With a sketch, explain the working of a 4/3 closed centre DCV.
 - (b) Sketch a fixed flow pressure compensated flow control valve and explain its working.

OR

- 4 Explain the function and working principle of pressure reducing valve and sequence valves.
- 5 Draw a neat sketch and explain the function of following:
 - (a) Synchronizing with flow control valves.
 - (b) Synchronizing with matching pumps.

OR

- 6 Construct a hydraulic circuit for earth mover and explain its working principle.
- 7 Develop a circuit for the sequence A1B1B0A0 using step counter method for single cycle operation and explain the working.

OR

- Consider an automatic drilling machine. The complete cycle is as follows:

 Cylinder A extends to clamp the work piece, then cylinder B extends to drill a hole and then retracts. Cylinder A then retracts to unclamp the work piece. Design a control circuit applying the K-V mapping method. The circuit is provided with a start valve to avoid continuous cycling.
- 9 (a) Write a note on application of hydraulic/pneumatic systems for robotic control.
 - (b) State the common faults in a hydraulic system.

OR

- 10 (a) With a block diagram, explain the functions of PLC.
 - (b) Sketch a PLC based circuit for the extension and retraction of a cylinder and explain.
