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M.Tech I Semester Regular & Supplementary Examinations January/February 2019

DESIGN FOR MANUFACTURING

(Common to CAD/CAM and PE&ED) (For students admitted in 2017 & 2018 only)

Time: 3 hours Max. Marks: 60

Answer all the questions

1 What are the basic principles of designing for economical production?

- 2 What are the steps involved for the selection of materials?
- 3 Explain various design rules for machining.

- 4 Classify various manufacturing process.
- 5 Explain operation of cupola furnace with necessary sketch.

- 6 Illustrate hot chamber die casting process.
- 7 Explain resistance welding process with neat diagram.

- Explain in detail the plasma arc welding process and write its applications and demerits. 8
- 9 Compare between drop forging and press forging.

OR.

Briefly explain Keeler Goodman forging line diagram. 10 NNN FIFSTP