

R07

Code: R7312302

B.Tech III Year I Semester (R07) Supplementary Examinations, May 2013

BIOCHEMICAL REACTION ENGINEERING - I

(Biotechnology)

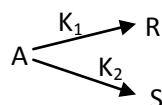
Time: 3 hours

Max. Marks: 80

Answer any FIVE questions
All questions carry equal marks

- 1 (a) Differentiate between order and molecularity of a reaction.
(b) The rate constants of a certain reaction are $1.6 \times 10^{-3} \text{ s}^{-1}$ and $1.625 \times 10^{-2} \text{ s}^{-1}$ at 10°C and 30°C respectively. Calculate the activation energy.
- 2 (a) Explain continuous sterilization with a neat sketch.
(b) Differentiate between batch, fed-batch and continuous mode of operation.
- 3 Explain the models for inhibition kinetics.
- 4 Assume that experimental measurement for certain organisms have shown that cells can convert two-thirds (wt/wt) of the substrate carbon (alkane or glucose) to biomass.
(a) Calculate the stoichiometric coefficients for the biological reactions:
Hexadecane: $\text{C}_{16}\text{H}_{34} + a\text{O}_2 + b\text{NH}_3 \rightarrow \text{C} (\text{C}_{4.4} \text{H}_{7.3} \text{N}_{0.86} \text{O}_{1.2}) + d\text{H}_2\text{O} + e\text{CO}_2$
Glucose: $\text{C}_6\text{H}_{12}\text{O}_6 + a\text{O}_2 + b\text{NH}_3 \rightarrow \text{C} (\text{C}_{4.4} \text{H}_{7.3} \text{N}_{0.86} \text{O}_{1.2}) + d\text{H}_2\text{O} + e\text{CO}_2$.
(b) Calculate the yield coefficients Y_{XS} (g dw cell / g substrate), $Y_{\text{X/O}_2}$ (g dw cell / g O_2) for both reactions.

- 5 Reactant A in a liquid produces R and S by following reactions.



Both these reactions are first order.

A feed with $C_{\text{AO}} = 1$, $C_{\text{RO}} = C_{\text{SO}} = 0$ enters into two mixed flow reactors in series ($\tau_1 = 2 \text{ min}$; $\tau_2 = 5 \text{ min}$). The composition in first reactor is $C_{\text{A1}} = 0.40$, $C_{\text{R1}} = 0.40$ and $C_{\text{S1}} = 0.2$. Find composition leaving second reactor.

- 6 (a) Explain about activation energies of enzymatically catalyzed and un-catalyzed reactions.
(b) Explain about lock and key model of substrate complex formation.
- 7 (a) Give the advantages and disadvantages of different immobilization techniques.
(b) Give the effect of P^{H} and temperature on immobilized reaction kinetics.
- 8 Differentiate between film and pore diffusion effects on kinetics of immobilized enzyme reactions.
