$\mathbf{R09}$

II B.Tech I Semester Examinations, November 2010 PROCESS INSTRUMENTATION **Chemical Engineering**

Time: 3 hours

Code No: A109210802

Max Marks: 75

[15]

[15]

Answer any FIVE Questions All Questions carry equal marks *****

- 1. Describe the "float-and tape method" used for direct measurement of liquid level.
- 2. Write in detail about temperature measuring instruments.
- 3. When do you use an indicating instrument? Explain types of indicating scales, briefly. 15
- 4. Explain "thermocouple vacuum gage" with a neat sketch. $\left[15\right]$
- 5. List the methods of composition analysis that provides continuous indication of composition. $\left[15\right]$
- 6. Explain, in detail, the static and dynamic characteristics of measuring instruments. Explain, the principle, construction and working of an optical pyrometer 15
- 7. (a) Explain briefly the effect of the material of thermocouple on the speed of response with neat graph.
 - (b) Explain with neat graph for the effect of size of thermocouple on the speed response. [7+8]
- 8. Air at 60 psi pressure and 100° F flows in a pipe. A pitot tube is used to measure the velocity. The mano meter shows a differential pressure of 20 in. water at 60° F.What is the velocity? Assume a reasonable velocity coefficient. [15]

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- 1. Explain advantages & limitations of "circular chart recording" briefly. [15]
- 2. What are the sources of static error in industrial pressure thermometers? How can they be corrected? |15|
- 3. Explain the open-channel meters briefly.
- 4. Explain the measurement of moisture in gases by psychrometer method with a neat diagram. 15
- 5. Draw and explain Callendar-Griffiths Bridge with necessary equations. [15]
- 6. Explain "magnetic clutch pressure" differential meter with a neat sketch. [15]
- 7. It is desired to measure the temperature (about 1100° F) in a furnace having a highly oxidising atmosphere. The temperature charges so rapidly that a bare thermocouple must be used. Which type would you select? Why? Explain its construction and principle. [15]
- 8. A vessel of 60 ft height is filled by adding a second immiscible liquid (sp gr 0.6) above the first and allowing the first (sp gr 1.0) to run out the bottom. If a pressure gage is used to measure the pressure at the bottom of the tank, what is the range of the pressure gage to indicate the full motion of the interface? [15]

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- 1. Discus advantages & limitations of "strip recording chart" briefly. [15]
- 2. Explain basic concepts of response of first order type instrument. Give some examples of first order type instruments and explain with an neat sketch any one instrument. [15]
- 3. (a) Explain in detail about thermopile with neat sketch
 - (b) Explain briefly about lens of thermal radiation receiver with neat sketch. [7+8]
- 4. Explain about the "reciprocating piston meter" with a diagram. $\left[15\right]$
- 5. Describe the working and principles of a thermal conductivity cell used for gas analysis. [15]
- 6. How do you measure the "surface level between two immiscible liquids of differing specific gravity"? Explain with a neat diagram. [15]
- 7. Prove that allegoric sum of the thermal emf's generated in a thermocouple circuit containing any number of dissimilar homogenous conductors is a function only of the temperature. [15]
- 8. How do you measure the pressure in corrosive fluids? Explain indetail. [15]

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[7+8]

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- 1. Name few commonly used thermocouples. What are the desirable characteristics of thermocouples for industrial use? [15]
- 2. Describe the "bubbler system" used for liquid level measurement with a neat diagram. [15]
- 3. Write importance of the following in open-channel meters:
 - (a) Rectangular-notch weir
 - (b) V-notch.
- 4. (a) What are the three most common input functions which are used to understand the dynamic characters of instruments - Explain.
 - (b) Explain the following
 - i. Speed of response
 - ii. Measuring lag
 - iii. Fidelity
 - iv. Dynamic error.
- 5. What are the basic differences between atomic emission and atomic fluorescence spectroscopy? Why source modulation often is employed in atomic absorption spectroscopy? [15]
- 6. (a) What is an instrumentation diagram? Illusrate with a neat sketch.
 - (b) What are the items to be induced in an instrumentation diagram? Explain briefly. [6+9]
- 7. A metal of spectral emissivity 0.8 is at 1500 0 F inside a furnace and can be considered a black body. The metal and furnace are, of course, opaque. If the furnace walls are at
 - (a) 1500 ⁰F
 - (b) $2000 {}^{0}\mathrm{F},$

What temperature will be indicated by an optical pyrometer sighted on the metal? [15]

8. In the enlarged-leg manometer, the displacement of the float is to be 1.0 in., the area of the float chamber 10 sq in., and the manometer fluid mercury. For a maximum span of 100 in. H_2O , what is the inside diameter of the range tube? [15]

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