

Code No: R05312101

R05**Set No. 2**

III B.Tech I Semester Examinations, November 2010
AIRCRAFT PRODUCTION TECHNOLOGY
Aeronautical Engineering

Time: 3 hours**Max Marks: 80**

Answer any FIVE Questions
All Questions carry equal marks

1. (a) What is the necessity for surface cleaning of the Aircraft components?
(b) Name and explain the general procedures adopted for surface cleaning. [4+12]
2. (a) How metal is inspected by X-rays?
(b) Discuss acoustic holography. [8+8]
3. It has been stated that the drawability of a material is higher in the hydroform process than in the deep-drawing process. Explain why? [16]
4. Discuss aircraft project tooling concepts. What special attention should be given for using this tooling for an aircraft? [16]
5. (a) How are hollow parts with various cavities made by die casting?
(b) Explain why the strength-to-weight ratio of die-cast parts increases with decreasing wall thickness. [8+8]
6. (a) What are Non-Traditional Machining methods (NTMM)?
(b) Write the Energy associated for metal removal.
(c) Write the mechanism of metal removal in each NTMM. [16]
7. Explain various brazing methods. [16]
8. (a) What is grinding operation? What are the uses of grinding process on manufactured products?
(b) List the various operations performed on grinding machines. [8+8]

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R05**Set No. 4**

III B.Tech I Semester Examinations, November 2010
AIRCRAFT PRODUCTION TECHNOLOGY
Aeronautical Engineering

Time: 3 hours**Max Marks: 80**

Answer any FIVE Questions
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1. Explain various brazing methods. [16]
2. It has been stated that the drawability of a material is higher in the hydroform process than in the deep-drawing process. Explain why? [16]
3. Discuss aircraft project tooling concepts. What special attention should be given for using this tooling for an aircraft? [16]
4. (a) What is grinding operation? What are the uses of grinding process on manufactured products?
(b) List the various operations performed on grinding machines. [8+8]
5. (a) How metal is inspected by X-rays?
(b) Discuss acoustic holography. [8+8]
6. (a) What is the necessity for surface cleaning of the Aircraft components?
(b) Name and explain the general procedures adopted for surface cleaning. [4+12]
7. (a) What are Non-Traditional Machining methods (NTMM)?
(b) Write the Energy associated for metal removal.
(c) Write the mechanism of metal removal in each NTMM. [16]
8. (a) How are hollow parts with various cavities made by die casting?
(b) Explain why the strength-to-weight ratio of die-cast parts increases with decreasing wall thickness. [8+8]

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R05**Set No. 1**

III B.Tech I Semester Examinations, November 2010
AIRCRAFT PRODUCTION TECHNOLOGY
Aeronautical Engineering

Time: 3 hours**Max Marks: 80**

Answer any FIVE Questions
All Questions carry equal marks

1. It has been stated that the drawability of a material is higher in the hydroform process than in the deep-drawing process. Explain why? [16]
2. (a) How metal is inspected by X-rays?
(b) Discuss acoustic holography. [8+8]
3. Explain various brazing methods. [16]
4. (a) How are hollow parts with various cavities made by die casting?
(b) Explain why the strength-to-weight ratio of die-cast parts increases with decreasing wall thickness. [8+8]
5. (a) What is grinding operation? What are the uses of grinding process on manufactured products?
(b) List the various operations performed on grinding machines. [8+8]
6. (a) What is the necessity for surface cleaning of the Aircraft components?
(b) Name and explain the general procedures adopted for surface cleaning. [4+12]
7. Discuss aircraft project tooling concepts. What special attention should be given for using this tooling for an aircraft? [16]
8. (a) What are Non-Traditional Machining methods (NTMM)?
(b) Write the Energy associated for metal removal.
(c) Write the mechanism of metal removal in each NTMM. [16]

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R05**Set No. 3**

III B.Tech I Semester Examinations, November 2010
AIRCRAFT PRODUCTION TECHNOLOGY
Aeronautical Engineering

Time: 3 hours**Max Marks: 80**

Answer any FIVE Questions
All Questions carry equal marks

1. (a) What are Non-Traditional Machining methods (NTMM)?
(b) Write the Energy associated for metal removal.
(c) Write the mechanism of metal removal in each NTMM. [16]
2. It has been stated that the drawability of a material is higher in the hydroform process than in the deep-drawing process. Explain why? [16]
3. (a) How metal is inspected by X-rays?
(b) Discuss acoustic holography. [8+8]
4. (a) What is the necessity for surface cleaning of the Aircraft components?
(b) Name and explain the general procedures adopted for surface cleaning. [4+12]
5. (a) How are hollow parts with various cavities made by die casting?
(b) Explain why the strength-to-weight ratio of die-cast parts increases with decreasing wall thickness. [8+8]
6. Explain various brazing methods. [16]
7. (a) What is grinding operation? What are the uses of grinding process on manufactured products?
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