

Code No: I0401/R16

M. Tech. I Semester Regular Examinations, December-2016

**INDUSTRIAL ROBOTICS**

Common to CAD/CAM (04), Advanced Manufacturing Systems (17), Computer Aided Design & Manufacturing (09) and Advanced Manufacturing and Mechanical System Design (13)

Time: 3 Hours

Max. Marks: 60

*Answer any FIVE Questions  
All Questions Carry Equal Marks*

1. a How do you differentiate point-to-point control and continuous path motion in a robot? 6M  
b Distinguish between joint interpolated motion and controlled path motion. 6M
2. Determine a **T** matrix that represents a rotation through an angle  $\alpha$  about the OX axis, followed by a translation of 'b' unit of distance along the OZ axis, followed by a rotation of ' $\theta$ ' about the OY axis. 12M
3. a Compare and contrast served and non-served grippers. What are the actuators used for such grippers 6M  
b Classify the robot end-effectors from control point of view. 6M
4. Two plates of 5mm thickness are to be welded with square butt joint as shown in figure 1. The welding is a straight weld. The welding torch should start from position A, move to B, continue with continuous arc welding along BC in a straight line and then move to position D. Write a program in world-coordinate system? 12M

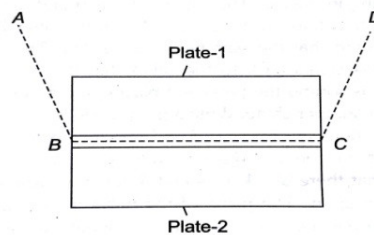


Figure 1

5. a Classify the robots from the viewpoints of handling. 6M  
b Describe a flexible manufacturing cell wherein a spherical robot is transferring the parts to a CNC lathe and a CNC milling machine 6M
6. a Find the new location of point P  $(1, 2, 3)^T$  relative to the reference frame after a rotation of  $30^\circ$  about the z-axis followed by a rotation of  $60^\circ$  about the y-axis. 6M  
b What is robot vision? What are the types of vision sensor used to generate the contour picture of a work piece? 6M

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| 7. | a | What are the functions of the sensors?                  | 6M |
|    | b | What are the different types of sensors? Classify them. | 6M |
| 8. | a | Explain about considerations in robot cell design.      | 6M |
|    | b | Explain about error detection in robot cell design.     | 6M |

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