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BE - SEMESTER-VIII (old) - EXAMINATION - SUMMER 2018 Subject Code:182403 Date:04/05/2018 Subject Name: Industrial Automation (Department Elective II) Time:10:30 AM to 01:00 PM **Total Marks: 70 Instructions:** 1. Attempt all questions. 2. Make suitable assumptions wherever necessary. 3. Figures to the right indicate full marks. Draw PLC system layout & explain the functionality of interconnected parts. 07 **Q.1 (a)** Explain about industrial process timing application of PLC. 07 **(b)** Define PLC. Draw the layouts of PLC input and output modules and explain 07 **Q.2** (a) each in detail. Explain in detail the PLC Counter functions. **(b)** 07 OR Explain in details PLC timer functions. 07 **(b) Q.3** (a) Explain in details about DCS as an automation tool to support enterprise 07 resources planning. (b) Write a note on:- PLC matrix functions 07 OR Draw the Schematic of Basic DCS and explain different modules of DCS in 07 Q.3 **(a)** brief. (b) Explain the Typical PLC SEQUENCER function. Write the Ladder for 07 Sequencer with Timer Pulsing. Explain about application development & industrial application for Power 07 **Q.4** (a) electronics. (b) Explain the process scanning in P.L.C. with the help of scan cycle & 07 appropriate OR Q.4 Explain about application development & industrial application for automobile. 07 **(a)** (b) Explain standard start, stop and jog operation by PLC connection diagram and 07 ladder logic. JUMP WITH RETURN & JUMP WITH NON RETURN Q.5 Explain the 07 **(a)** instructions. Explain the P.L.C. arithmetic functions & draw block format of each. **(b)** 07 OR **Q.5** Explain PLC skip function with suitable ladder logic diagrams. 07 (a) Explain the P.L.C. MOVE functions & illustrate the single register move using 07 **(b)** an addition process.
