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Max. Marks: 80

# FACULTY OF MANAGEMENT

MBA II – Semester Examination, July / August 2016

**Subject: Operations Management** 

Course No. 2.6

Time: 3 Hours

PART – A (10x2 = 20 Marks) [Short Answer Type]

#### Note: Answer all the questions.

#### 1. Write short notes on the following.

- a) Production cycle
- b) Job shop
- c) Product sequencing
- d) Types of layout
- e) Quality circles
- f) Control chart
- g) Make or buy decisions
- h) Waste Management
- i) ABC analysis
- j) Safety stock

## PART – B (5x12 = 60 Marks) [Essay Answer Type]

### Note: Answer all the questions using internal choice.

- 2 a) What is production planning? What are the important functions of production planning?
  - b) Examine the relationship between product life cycle and process life cycle.
- 3 a) What factors influence the location of a plant?

OR

b) Obtain the optimum job sequence, the minimum elapsed time for the following:

Job	Operation time in minutes						
JOD	M <sub>1</sub>	$M_2$	M <sub>3</sub>				
Α	10	11	14				
В	15	12	16				
С	14	8	12				
D	12	9	13				
Е	11	10	17				

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4 a) Following is the record of defectives observed during the inspection of a component. Draw the relevant control chart and comment.

Sample No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Sample size	25	50	45	55	35	40	50	65	30	25	55	40	50	25	40
No. of defectives	3	5	1	2	0	1	9	2	3	2	5	4	3	2	2

- b) Outline the various methods available for work measurement.
- 5 a) What do you understand by vendor rating? Outline the determinants of vendor rating. **OR** 
  - b) Critically examine the need and importance of materials management.
- 6 a) What is value analysis? How does value analysis help in cost reduction?

OR

b) Perform ABC analysis on the following sample of items.

Item	Annual	Price /				
петт	consumption	unit in Rs.				
A	300	0.10				
В	2800	0.15				
B C	30	0.10				
D	1100	0.05				
Е	40	0.05				
F	220	1.00				
G	150	0.05				
H	800	0.05				
	600	0.15				
J	80	0.10				
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