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B.Tech.(Textile) (2011 Onwards) (Sem.-4)

FABRIC MANUFACTURE-I Subject Code: BTTE-403

Paper ID : [A2752]

Time: 3 Hrs. Max. Marks: 60

## **INSTRUCTIONS TO CANDIDATES:**

- SECTION-A is COMPULSORY consisting of TEN questions carrying TWO marks each.
- 2. SECTION-B contains FIVE questions carrying FIVE marks each and students have to attempt any FOUR questions.
- 3. SECTION-C contains THREE questions carrying TEN marks each and students have to attempt any TWO questions.

## **SECTION-A**

# l. Answer briefly:

- a. Mention the limitations of Bottom close shedding.
- b. Mention the different types of additive tensioners.
- c. Mention the objectives of Sizing.
- d. What are the primary and auxiliary motions of a loom?
- e. Why tensioners are used in winding?
- f. What are the reasons of tension variation of yarn during winding?
- g. Mention the points which warping should not do.
- h. What are the different types of conventional picking systems? Mention.
- i. What are the advantages of higher sley eccentricity ratio?
- j. What do you understand by 'Objectionable fault' of yarn?



### **SECTION-B**

- 2. Three yarns- 28<sup>s</sup>, 30<sup>s</sup> &32<sup>s</sup> are twisted together. The resultant yarn weighs 137 lbs. Find the resultant count and weight of each yarn.
- 3. Mention the working principle of T.F.O. along with its advantages.
- 4. Mention the different types of anti patterning devices.
- 5. Establish the relationship between ppm, velocity of shuttle, degrees of crank rotation, length of shuttle and reed width & also establish the equation of power for picking.
- 6. Show mathematically that sley reciprocation does not follow the SHM.

## **SECTION-C**

- 7. a) Explain the principles of different types of tensioners along with advantages and disadvantages. (6)
  - b) What is 'Acceleration' in winding? Explain it mathematically. (4)
- 8. The wt. of sized yarn on a beam was found to be 825 lbs. The beam contains 10560yds of warp whose count before sizing was 50<sup>s</sup> cotton. If the no. of ends in the warp is 3000. Calculate:
  - a. Weight of size on yarn
  - b. percentage of size put on yarn
  - c. the count of sized yarn.
- 9. a. Describe the working principle of a Under picking system. (5)
  - b. Write short notes: (5)
    - i. positive tappet mechanism
    - ii. bending factor

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