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# B.Tech.(ME) (2011 Onwards E-II) (Sem.-7,8)

## **OPERATIONS MANAGEMENT**

Subject Code: DE/ME-2.3 Paper ID: [A3077]

Time: 3 Hrs. Max. Marks: 60

#### **INSTRUCTION TO CANDIDATES:**

- SECTION-A is COMPULSORY consisting of TEN questions carrying TWO marks each.
- SECTION-B contains FIVE questions carrying FIVE marks each and students have to attempt any FOUR questions.
- SECTION-C contains THREE questions carrying TEN marks each and students have to attempt any TWO questions.

#### **SECTION-A**

### Q1 Explain briefly:

- siRainker. a) Enlist all major inputs required for production (4Ms)
- b) Product architecture
- c) Productivity
- d) Market survey for forecasting
- e) Bill of material
- f) Routing
- g) Objectives of material management.
- h) Control Charts
- i) Role of data base management systems in MIS
- j) Predictive maintenance



#### **SECTION-B**

- Q2 State the differences between process and cellular type production systems.
- Q3 Explain in detail the exponential smoothening method of forecasting.
- Q4 Define SQC. Describe briefly the techniques of SQC used in inspection during process control.
- Q5 Define Scheduling. What are principles of scheduling? State the differences between forward and backward scheduling.
- Q6 Discuss the role of computers in MIS.

#### **SECTION-C**

- Q7 Write short notes on the following:
  - a) Functions of production planning
  - b) MRP
- Q8 a) For a given item there is a constant demand rate. Yearly demand is 6000 units.
  - The price of the item is Rs. 60 per unit. The ordering cost is Rs. 150 and inventory carrying cost is 20%. What is the optimal ordering policy?
  - b) Derive an expression for economic order quantity (EOQ), stating the assumptions made.
- Q9 Describe the need of maintenance planning for a production system and identify the benefits of an effective maintenance planning system.

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