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M.Tech.(PE) (E-IV) (Sem.-3) METHODS ENGINEERING AND ERGONOMICS Subject Code : PE-523 Paper ID : [E0460]

Time : 3 Hrs.

Max. Marks: 100

INSTRUCTION TO CANDIDATES :

- 1. Attempt any FIVE questions out of EIGHT questions.
- 2. Each question carries TWENTY marks.
- Q1 a) How does work study improve the productivity in an organization?
 - b) Explain principles of motion economy.
- Q2 a) Explain the objectives, inputs and outputs of method study. Explain the detailed procedure for conducting method study.
 - b) Explain the procedure for evaluation of standard time for a job using various allowances.
- Q3 a) Write short note on **any one** of the following :
 - i) Work sampling
 - ii) Job analysis & Merit rating
 - b) What do you understand by ergonomics? Discuss the applications of ergonomics. Why ergonomics is referred to as '*Human Factors Engineering*'?
- Q4 a) Explain human anthropometry and its applications in workplace layout.
 - b) In a man-machine system, explain the term '*fit between man and machine*'. Describe the characteristics of an ergonomically designed man-machine system.
- Q5 a) Describe briefly the ergonomic considerations for design and location of hand controls and foot controls.
 - b) What are various types of controls used in the industrial equipment? Explain the criteria for ergonomic design of controls.



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- Q6 a) Discuss the steps for carrying out an assessment of physical work load and mental work load at work place.
 - b) What is the procedure for calculating work duration and rest pauses for repetitive and inspection work.
- Q7 a) Give brief account of body heat balance and zones of discomfort for human body.
 - b) Discuss the effect of heat on body and work performance.
- Q8 a) Explain the physiological effects of noise on humans. How does noise affect performance at work?
 - b) Discuss the methods of reducing vibrations at workplace.

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