**R09** 

## II B.Tech I Semester Examinations, May 2011 PROCESS INSTRUMENTATION Chemical Engineering

Time: 3 hours

Code No: A109210802

Max Marks: 75

### Answer any FIVE Questions All Questions carry equal marks \*\*\*\*\*

- 1. Discuss the construction and characteristics of bimetallic thermometers. What are the materials used for bimetallic thermometers and what are its advantages? [15]
- 2. What are the instruments available for the measurement of colours? Explain in detail. [15]
- 3. Describe the "venturi Tube" with a neat diagram. [15]
- 4. Explain pirani vacuum gage & its circuit with a neat diagram. [15]
- 5. Draw and explain Callendar-Griffiths Bridge with necessary equations. [15]
- 6. How do you measure the "surface level between two immiscible liquids of differing specific gravity"? Explain with a neat diagram. [15]
- 7. In a temperature measurement application there is question of accuracy. In the following examples briefly describe methods for checking accuracy, assuming no physical limitations:
  - (a) Mercury thermo meter measuring temperature in a closed vessel containing hot liquid at  $300^{0}$ F.
  - (b) Iron- constant thermocouple with potentiometer pyrometer measuring temperature in an air- annealing furnace at  $1200^{0}$ F. [8+7]
- 8. (a) Thermocouple has its hot junction at 500° F and its reference junction at 75° F. One of the thermocouple wires becomes heated to 600° F at a point mid way between hot and cold junctions. What effect does this have?
  - (b) Describe the differences in Peltier heat and joule heat. Why is the joule heat not important in the theory of the thermocouple? [9+6]

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- 1. Explain the principle involved in 'Rotameter' & Explain the advantages of it. [15]
- 2. Explain the different pressure manometer for measurement of liquid level in closed vessel? 15
- 3. What are the elements in an instrument? Discuss the function of each with reference to any instrument. 15
- 4. (a) Explain elaborately with a neat sketch refractometer. What are its advantages?
  - (b) Discuss spectroscopic analysis by absorption and indicate where it can be applied. [7+8]
- 5. Explain, in detail, the static and dynamic characteristics of measuring instruments. Explain, the principle, construction and working of an optical pyrometer  $\left[15\right]$
- 6. (a) Write the accuracy involved in the various thermocouples.
  - (b) Write short notes on importance of corrosion for the selections of thermocouple.
  - (c) Explain with neat sketch of tutor type thermocouple and show various parts [5+5+5]in it.
- 7. What types of flow meters operate most satisfactorily when density, viscosity, or temperature of the following fluid fluctuates? [15]
- 8. A diaphragm seal using an oil of specific gravity 0.8 is installed in a pressure-gage line 20 ft above the center line of the gage. What is the static correction for the gage?  $\left[15\right]$

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- (a) Discuss about pressure, vacuum & head. 1.
  - (b) Explain about "enlarged-leg manometer" with a neat figure. [6+9]
- 2. (a) Explain the principle, construction and working of an optical pyrometer.
  - (b) Explain the working of radiation pyrometer.
- 3. Describe the methods of measurement of moisture in paper, textile and Lumber. Explain the principle. 15
- 4. Make a list of instruments and primary elements having good over-all operation in the following ranges:
  - (a)  $-100^{\circ}$  F
  - (b)  $0-100^{\circ}F$
  - (c)  $100-600^{\circ}$ F
  - (d) 1000-1400<sup>0</sup>I
  - (e) 2000-2800<sup>0</sup>I [15]
- 5. What are Peltier, Seebeck and Thomson effects? How are they used in thermocouples. [15]
- 6. (a) A flow meter is calibrated 0 to 10000 cu ft per hr. the accuracy is specified as within  $\pm 0.75$  per cent above 20 per cent of scale reading. What static error in units is possible if the instrument indicates 8000 cu ft per hr.
  - (b) Write short notes on vapour activated thermometers. [10+5]
- 7. It is desired to know the weight contents of a liquid catalyst storage chamber. If weighing methods are too expensive, would you recommend a free-float level gage or a diaphragm-box and pressure-gage system? Why? [15]
- 8. How Viscosity is measured in continuous industrial operations? Explain. 15

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- 1. (a) What is industrial resistance thermometer bulb and how to arrange them?
  - (b) Write short notes on platinum resistance thermometers. [7+8]
- 2. Describe industrial thermocouples in detail with neat diagrams. [15]
- 3. Derive the equations pertaining to the flow of compressible fluids in pipes. [15]
- 4. Name some devices used for liquid composition analysis. With a neat diagram describe its principle of operation. [15]
- 5. Describe "electric pressure gage" with a neat diagram. [15]
- 6. (a) Discuss the principle, construction and operation of resistance thermometer.
  - (b) Constructional features of transmitting instruments.
  - (c) Static characteristics of measuring instruments. [5+5+5]
- 7. A temperature of 150°F is to be measured in a gas holder located one mile from the point where a recorder is desired. Select an instrument for this service. 15
- 8. A vessel of 60 ft height is filled by adding a second immiscible liquid (sp gr 0.6) above the first and allowing the first (sp gr 1.0) to run out the bottom. If a pressure gage is used to measure the pressure at the bottom of the tank, what is the range of the pressure gage to indicate the full motion of the interface? |15|

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